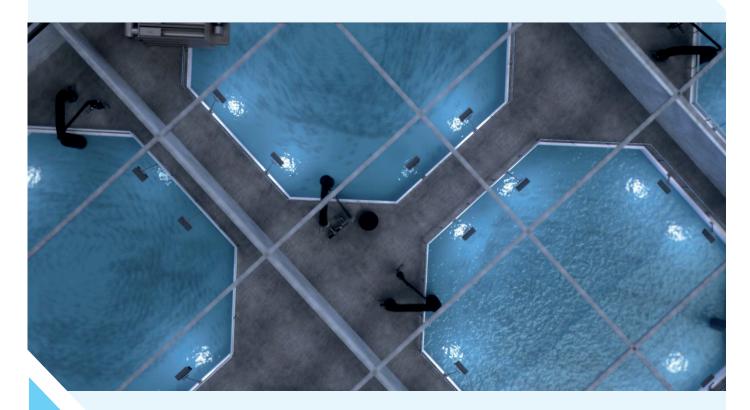
# **STERNER RAS**





### **FARMING**



Sterner has developed a space saving, low energy demand modular RAS concept. The concept builds on our focus towards water quality where

#### **GOOD WATER QUALITY = GOOD ECONOMY**

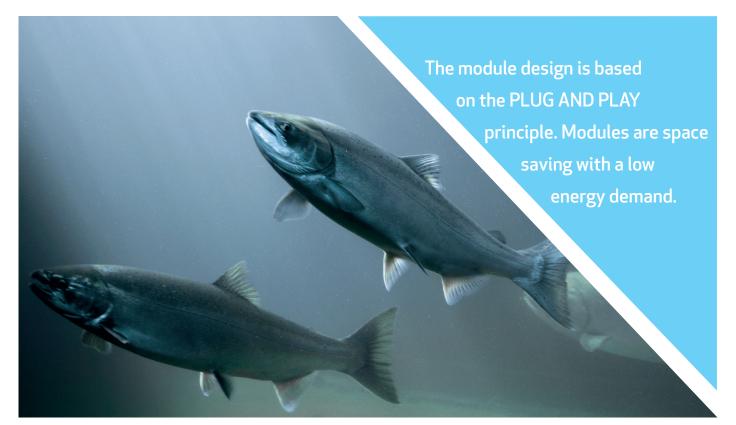
Focus on
hydraulic
conditions and
correct pipe design
provides low risk
for sludge accumulation
and H2S formation

Optimal water quality provides optimal fish growth.

Sterner's reference RAS systems have low FCR values and extremely low mortality on transfer to sea. Investment in water quality gives significantly better growth and survival.

**LOW FCR = INCREASED RETURN ON INVESTMENT** 





## STATE OF THE **ART DESIGN**

- CFD optimized tank hydraulics for gentle solids removal from fish
- Gentle particle removal from the waterstream using the correct piping design, dimensioning and filtration methodology
- The Sterner MBBR uses significantly less energy than traditional
- Improved MBBR design gives improved control over bacterial growth and improved hygienic environment for the fish

### **OZONATION**

Sterner has significant experience with use of ozone in RASoperatons. The low amounts of organics in circulation gives a reduced

Ozone is doses at concentrations which are safe for the fish while the positive effects of ozonation are maintained:

- Improved hygiene in the system
- ORP levels which ensure safer water chemistry
- Easier degradation of fats and proteins over the MBBR
- Lower fines concentrations in the system
- Improved oxygenation of the system

Model	RAS 4500	RAS 10 000
Feeding rate kg/day	4 500	10 000
Tank volume (m3)	4 600	9 860
Maximum boimass (kg/m3)	75	75
Fish Tank TSS (mg/l)	<10	<10
CO2 (mg/l)	<15	<15
TAN (mg/l)	<2	<2
CFD optimised tank hydraulics	yes	yes
CFD optimised MBBR	yes	yes
Area demand (m2)	1600	2 600
Energy demand (kWh/kg feed)	4-6	4-6





#### **HEAD OFFICE OSLO**

Anolitveien 16, 1400 ski Postboks 3534, 1402 Ski NORWAY



(<u>)</u> +47 64 85 94 20



post@sterneras.no www.sterneras.no

Bergen

Leknes

Porsgrunn

Ski

Tel. +47 64 85 94 20 Sandslimarka 63 5254 Sandsli

Tel. +47 64 85 94 20 Lufthavnveien 16 8370 Leknes

Vipeveien 51 3917 Porsgrunn

Anolitvn. 16 1400 Ski